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FOREWORD This instruction manual describes the operation and maintenance of the Scania D11, DC11 and DI11 Industrial Engines. These instructions apply to engines in program 96 from engine number 5 364 870.

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This Operator's Manual describes the handling and maintenance of Scania DI12 Marine Engines with EMS S6/PDE injection systems.

The four-stroke, 6-cylinder in-line diesel engines have direct injection and are liquid cooled.

The engines are turbocharged and equipped with a charge air cooler which is coolant-cooled, see page 12.

IMPORTANT INFORMATION -

Scania Group

Scania is a global company with sales of trucks, buses, engines & services in more than 100 countries. Scania's production units are located in Europe, South

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America and Asia.

Scania

Scania oil filters have high dirt absorption capacity, reduce wear and tear on the engine and minimise the risk of breakdowns, reducing maintenance costs and downtime. Scania Coolant Scania coolant contains a special, high performance corrosion additive which gives much better life and stability at high temperatures than conventional coolants.

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