

## Fanuc 16m Cnc Parameters Manual

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Zero Return parameter setting procedure for Fanuc 16/18 and 16i/18i Controls (note grid shift may also be used parameter 1850 to set zero) Move the axis to where you think zero return should be. If you can't get to the position you would like hold in "P" and "Cancel" on power up to bypass soft overtravels or you could change the soft overtravel limits to temporarily.

Fanuc zero return position and gridshift parameter - Learn CNC

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