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A Guide to Renovating the Bridgeport "2J" Variable Speed Milling Machine, by ILION Industrial Services LLC. ILION Industrial Services is pleased to announce this new renovation manual which is written specifically for the Bridgeport 2J variable speed mills. If you are planning on refurbishing your Bridgeport Series 1 "2J" or

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ILION Industrial Services is pleased to announce this brand new renovation manual which is written specifically for the Bridgeport 2J variable speed mills. If you are planning on refurbishing your Bridgeport Series 1 "2J" or "2J2" Mill or if you are out in the market looking for a good used Bridgeport, then this manual is a great place to start. " A Guide to Renovating the Bridgeport 2J Variable Speed Milling Machine " ; our 152 page soft-cover shop manual, is fully illustrated with over 400 B&W photographs and diagrams, plus step-by-step instructions for disassembling, cleaning, reassembling and adjusting all of the critical components of the variable speed 2J milling machine. The manual also illustrates the difference in the various models and provides guidance for evaluating a used machine before you purchase. Bridgeport never produced a full blown maintenance manual for their mills so this is

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the closest you will come to a step-by-step guide. The typeface of the manual is printed two points larger than normal for those of us who prefer to work at the bench without the use of our reading glasses. The instructions are simple and easy to follow... no prior machinery renovation experience is required. Though the Bridgeport is an industrial machine, it is well suited for the home garage shop or small business and the task of locating one, getting it home and placing it back in service is not as expensive or challenging as you may think. Let us show you how. If you are interested in the original Bridgeport J Head (the Step-Pulley model), please check out our other books.

Introducing a new publication for the South Bend Lathe enthusiast from ILION Industrial Services: A Guide to Renovating the South

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Bend Lathe for Models 10L and 10R (known as the Heavy 10), 13" 14.5" and 16". The manual is a bound 8.5" x 11" soft cover, 156 pages in length and is fully illustrated with over 450 B&W photographs plus step-by-step instructions for refurbishing your lathe. As you will notice, this is NOT a fuzzy Xerox reprint of an existing manual. Our book was painstakingly produced over the last two years specifically with the South Bend Lathe owner in mind and it addresses the most commonly asked questions and methods for how to renovate a used lathe. Even though South Bend ceased production of these fine quality lathes years ago, there are still thousands of servicable lathes sitting out there in home shops, small businesses, schools and machinery dealers. Our book takes the guess work out of what to do if you find one and decide to purchase. The details include the sequence for disassembling,



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cleaning, reassembling and adjusting the critical components of the heavy 10, 13", 14 1/2" and 16" industrial lathes. The basic design of the industrial series of lathes was essentially the same except for the scale so the 10L and 13" lathes are primarily used for demonstration purposes in the manual but all steps will apply directly to the 14.5" and 16" lathes as well. The manual has specific chapters dedicated to both the single tumbler and double tumbler style of gearbox. Additional information is included for evaluating and purchasing a used SBL if you are not lucky enough to already own one. There is a section on refinishing industrial machinery plus a guide on how to handle special fasteners like taper pins. The typeface of the manual is printed two points larger than normal for those of us who prefer to work at the bench without reading glasses. The instructions are very straight forward and no prior machinery renovation

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experience is required. The manual also includes a list of resources for vintage SBL owners as well as parts references, tool requirements, lubrication guides and material specifications. If you have a Southbend lathe, don't miss your chance to pick up this complete guide for your machine at a very reasonable price.

If you are thinking about cleaning up that old South Bend Lathe that was given to you by your grandfather and has been sitting in your garage, this manual is what you will need to get the job done. " A Guide to Renovating the South Bend Lathe 9" Model A, B & C and Model 10k " is our brand new soft cover, 106 page shop manual which is fully illustrated with over 300 B&W photographs plus step-by-step maintenance instructions for the standard South Bend workshop lathes that were produced in large numbers between 1939

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and the late 1980's. As you will notice, this is not a fuzzy Xerox reprint of an older existing manual that you see on line frequently. This newly published book was produced over the last two years specifically with the South Bend Lathe enthusiast in mind and it addresses the most commonly asked questions and methods for how to renovate a used machine tool. Even though South Bend ceased production of these fine quality lathes years ago, there are still thousands of servicable lathes sitting out there in home shops, small businesses, schools and machinery dealers. This book takes the guess work out of what to do if you find one and decide to purchase it. The details include the sequence for disassembling, cleaning, reassembling and adjusting the critical components of the 9" Model A, B, and C horizontal drive lathes plus the 10k (or "light 10" model). Additional information is included for evaluating and

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purchasing a used SBL if you are not lucky enough to already own one and we have a section on refinishing industrial machinery. The typeface of the manual is two points larger than normal for those of us who prefer to work at the bench without reading glasses. The instructions are very straight forward and no prior machinery renovation experience is required. The manual also includes a list of resources for vintage SBL owners as well as parts references, tool requirements, lubrication guides and material specifications. If you have a Southbend lathe, don't miss your chance to pick up a complete guide for a very reasonable price. PLEASE NOTE: This manual does not cover the 10L or "Heavy Ten" South Bend Lathe since they are two distinctly different designs. If you have a 10L or larger industrial lathe, please check out our other manuals.

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If you are planning on refurbishing your Bridgeport Series 1 "J" Head Mill (Step Pulley Model) or if you are in the market for a good used Bridgeport, then this new manual by ILION Industrial Services is a great place to start. " A Guide to Renovating the Bridgeport Series 1 "J" Head Milling Machine ". Our 126 page soft cover shop manual, is fully illustrated with over 350 B&W photographs and diagrams, plus step-by-step instructions for disassembling, cleaning, reassembling and adjusting all of the critical components of the Step Pulley J-head milling machine. The manual illustrates all of the different model variations plus it contains a section on evaluating used machinery prior to purchase. Bridgeport never produced a full-blown maintenance manual for

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their mills so this is the closest you will come to a step-by-step guide. If you are interested in the Bridgeport 2J Variable Speed model, please take a look at our other manuals. The typeface of the manual is printed two points larger than normal for those of us who prefer to work at the bench without the use of our reading glasses. The instructions are simple and easy to follow... no prior machinery renovation experience is required. Though the Bridgeport is an industrial machine, it is well suited for the home garage shop or small business and the task of finding one, getting it home and getting it back into operating condition is not as expensive and challenging as you may think. Let us show you how to do it.

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If you are thinking about cleaning up and using that old South Bend Lathe that you inherited from your grandfather (the one that has been sitting in your garage for the last 20 years), this collection of maintenance tips will help you get that beautiful piece of iron back into service. "Basic Maintenance for the Vintage South Bend Lathe" is a starting "how-to" guide for keeping all vintage South Bend Lathes in good working order. The information is applicable to all models ranging from the 9" workshop series to the industrial versions which went from a 10" swing all the way up to 16". The manual will help educate new machine operators and enthusiasts on

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the correct procedures to set up, clean, lubricate, and adjust all of the critical features of the lathe. The manual is 70 pages, fully illustrated with many B&W photographs and diagrams plus step-by-step instructions on the proper methods for keeping the machine in good working order. In addition, lubrication charts, sources of supply and other basic reference material is included. Even though South Bend ceased production of these fine quality lathes years ago, there are still thousands of serviceable lathes sitting out there in home shops, small businesses, schools and machinery dealers. To support owners of these vintage machine tools we also offers two separate rebuild manuals plus various rebuild parts kits for the South Bend Lathe so please check out our other items on Amazon. The two rebuild manuals (sold separately) are: "A Guide to Renovating the South Bend Lathe 9" Model A, B & C Plus Model



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The First Vermont Cavalry participated in 75 major Civil War engagements from 1862 through 1865. As the state's only mounted regiment, riding Vermont-bred Morgan horses, the Cavalry unit battled some of the most notable Confederate cavalry commanders, mostly in Virginia. This history explores in detail the battles and leaders of the unit, including generals George Custer and Philip Sheridan.

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